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Characterization and Properties of Reaction Majnoon Field Rock Stone with Carbon Dioxide

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Abstract: Under simulated in-situ settings ($T = 60^{\circ}\text{C}$, $P = 74\text{bar}$, 87-day batch tests), representative Majnoon rock stone samples from the Majnoon Field (Iraq) were analyzed to study geo-chemical responses arising from CO_2 exposure. Albite, calcite, quartz, feldspars, clinocllore, dolomite, kaolinite, muscovite, orthoclase, and ankerite were among the mineral phases found by XRD examination. Because of the dissolution of minerals, the CO_2 interaction caused the brine to become acidic and enriched in cations. Elements including silicon, oxygen, sodium, calcium, chlorine, carbon, fluorine, magnesium, and aluminum were verified by SEM and EDX. Prior to the reaction, kaolinite had the lowest phase abundance ($\sim 0.77\text{ wt\%}$) and calcite the greatest ($\sim 67\text{ wt\%}$). After the reaction, orthoclase dramatically dropped ($\sim 0.41\text{ wt\%}$), but calcite remained dominant ($\sim 69.67\text{ wt\%}$). The highest reaction percentages were recorded for albite ($\sim 82\%$) and orthoclase ($\sim 84\%$), while kaolinite and quartz showed the lowest ($\sim 14\%$ and $\sim 24\%$, respectively). CO_2 addition caused a pH drop and led to calcium concentrations reaching $\sim 1009\text{ mg/L}$ within five days. The study comes to the conclusion that carbonate dissolution, phyllosilicate (clinocllore/muscovite) hydrolysis, and montmorillonite precipitation are all involved in the CO_2 –Majnoon rock stone interaction.

Keywords: Majnoon field rock stone, Carbon dioxide, X-ray diffraction, Scanning electron microscope, Rock stone reaction

Introduction

Carbon capture and storage (CCS) is a technique used for climate change reduction and sustainable transitions. It has been studied for a long time and was considered a method for reducing atmospheric carbon concentrations in 1977 (Evar et al., 2012). CCS includes catching CO_2 from power plants or different manufacturing places (International Energy Agency, 2021). The carbon dioxide is compressed and transferred to deep geological formations for storage (International Energy Agency, 2022). Other sources for capturing carbon dioxide include the atmosphere and bioenergy processes. Captured carbon dioxide can be used directly in industry rather than being stored (Bruhn et al., 2016).

The threat of carbon dioxide emissions emerged during the Third Industrial Revolution, driven by a significant surge in CO_2 output. As a result, carbon dioxide levels were projected to reach 570 parts per million, potentially causing a sea level rise of 3.8 degrees and an increase in global temperature of roughly 1.9 degrees Celsius meters (International Energy Agency, 2022). The world's largest emitters of carbon dioxide are China and the United

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States (Atreya, 2022). Among the major contributing sectors, power generation ranks first, followed by the manufacturing sector, which accounts for 22% of emissions in 2019 (Atreya, 2022), as shown in Figure 1. The transportation sector is the third largest source of CO₂ emissions. Figure 2 (Bureau of Environment Tokyo Metropolitan Government, 2019) shows Energy-derived CO₂ emissions by country (2019).

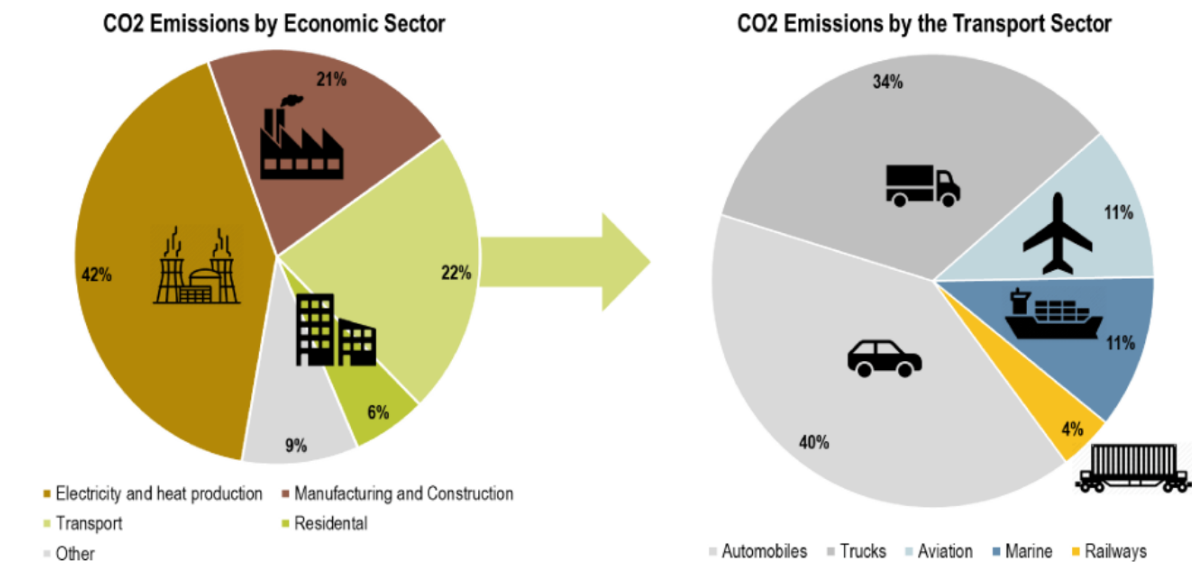


Figure 1. Global CO₂ emission by sectors in 2019 (Atreya, 2022)

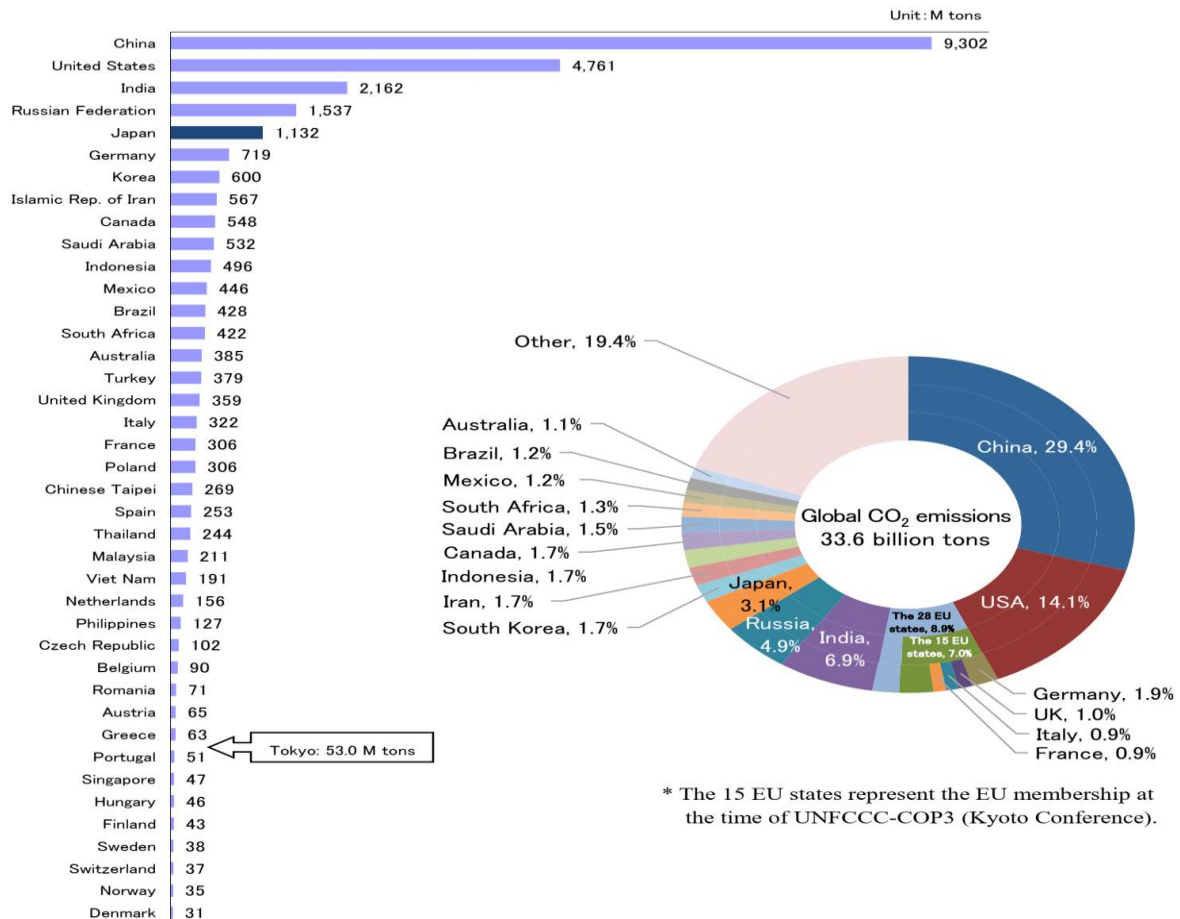


Figure 2. Energy-derived CO₂ emission by country (2019)

In recent years, the world has increasingly embraced carbon capture and storage (CCS) as a key strategy for reducing carbon dioxide emissions. The International Energy Agency's 2022 Sustainable Development Plan set

ambitious targets to lower CO₂ emissions (International Energy Agency, 2022). Supporting this initiative, the European Commission adopted CCS as part of its policy framework for achieving carbon neutrality (European Commission, 2024). CCS plays a vital role in addressing climate change, serving the diverse interests of society by making significant contributions to global climate goals (Climate Action, 2023).

Injecting CO₂ into subterranean deep brine water or in depleted oil and gas reserves are two ways to store carbon dioxide. Temperatures above 31.1°C and pressures above 7.4 MPa are usually necessary for CO₂ to exist as a stable supercritical fluid (CO₂) at depths larger than one kilometer. When CO₂ is only injected, it is kept underground through processes such mineral capture, dissolvable trapping, capillary trapping, and constitutional trapping (De Silva et al., 2015; Wigand et al., 2008).

Furthermore, choosing the right tanks and cover rocks is difficult and necessitates thorough geological analyses. Before verifying the basin's suitability for storage, these investigations must assess its characteristics, such as porosity, permeability, geometry, capacity, and mineralogy. The integrity of reservoirs and the effectiveness of trapping may be impacted by the many geochemical reactions that are triggered by the presence of sCO₂ in geological formations. Pore water acidification, elementary mineral disintegration, subaltern stage deposition, and changes in porosity and permeability are some of these processes (Black et al., 2014; Gaus, 2010). To ascertain if such modifications increase or decrease the reservoir's capacity to store CO₂, a thorough site-specific assessment is necessary.

Numerous scientists have investigated the potential for CO₂ storage in both local CO₂ storage stations (Wigand et al., 2008) and laboratory (Alemu et al., 2011; García-Rios et al., 2013; Huq et al., 2012). The research includes granites (Lin et al., 2008), shales (Sorensen et al., 2009), basalts (Van Pham et al., 2011), sandstones and limestones (García-Rios et al., 2013). The batch reactors were employed in this research, where a steady amount of sandstone and brine solution was positioned in a vessel and compressed with carbon dioxide to permit the interaction to take place over time (Lu et al., 2013; Rathnaweera et al., 2016).

In this work, representative Majnoon rock stone samples from the Majnoon Field, west of Basra, Iraq, are examined for possible mineralogical development upon exposure to brine saturated with supercritical CO₂. A constant CO₂ pressure of 74 bar and a temperature of 60 °C were established for the experiment. The resulting data were used to identify and characterize geochemical reactions occurring under these conditions.

Study Area

Majnoon field Lies in southern Iraq close to Basra and near the Iranian boundary, as shown in Figure 3. The field is known for its great hydrocarbon stores and complicated working environment, figured by both geographical and technical defiance. founded by the Brazilian Co. Braspetro, the expansion of the field extension from 1975 to 2021. Majnoon is assessed to include between 12 and 30 billion barrels of oil in reserves. Currently, output ability extends from nearly 200,000 to 240,000 barrels per day (bpd), with the potential to exceed 1 million bpd during further improvement. The field extends upon a space of approximately 12,000 to 15,000 Km².

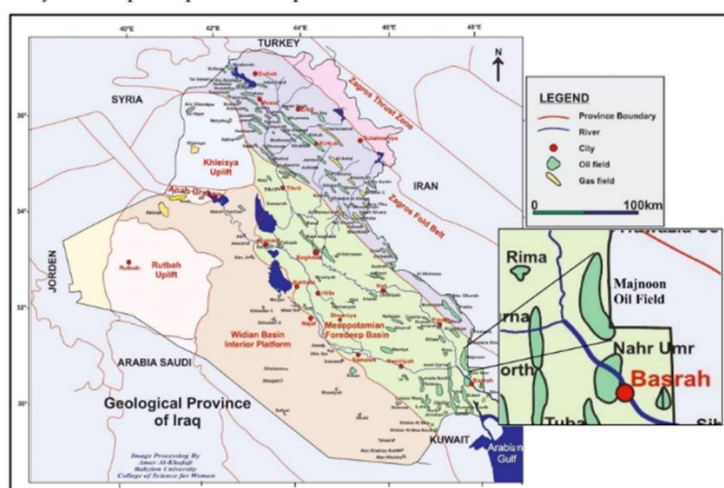


Figure 3. Location of Majnoon, the giant Iraqi field (Al-Ameri et al., 2011)

Materials and Methods

Materials

The rock stone specimens employed in the present empirical research were gained from the Majnoon oil field, one of the hugest oil fields in the global. The sedimentary formations surrounding the Majnoon Oilfield are part of the Mesopotamian Basin, a main geological characteristic in southern Iraq. This basin includes a heavy sequence of sedimentary coats that have stacked through millions of years, foremost through the Mesozoic and Cenozoic eras. It is estimated to be one of the Middle East's most hydrocarbon-privileged regions, owing to its favorable geological history and structural setting.

Experimental Setup and Procedure

The degree of CO₂/water/rock interactions can be determined by analyzing extracted fluids and solid residues. This experimental technique is ideal for predicting the types and orientations of fast CO₂/water/rock interactions because it provides the benefits of exact control over the laboratory conditions and relative simplicity. Additionally, flow-through experiments offer a more accurate model of reactive transport mechanisms and subsurface conditions (Huq et al., 2015; Luquot et al., 2012; Bateman et al., 2005; Galarza et al., 2013).

A grain size of 300 μm was chosen to be evaluated after each Majnoon rock stone sample was carefully crushed and sieved. The size of 300 μm was selected because it was both rough enough to enable mineralogical characterization and soft enough to give enough surface area for observable reactions throughout the empirical period. The Majnoon rock stone granules were filtered using a Büchner funnel equipped with Whatman No. 1 filter paper after being swilled with acetone to remove particles. In order to maintain a fluid:rock mass ratio of 10:1, 20 g of the cleaned, grained Majnoon rock stone was weighed and combined with 200 ml of a roughly 0.5 M NaCl mixture.

Epoxy resin was used inside the carbon steel reaction tank to reduce corrosion and prevent contamination. To facilitate the efficient blending of the liquid and solid phases, a magnetic mixer was used; to protect the pellets from mechanical damage, the mixer was housed in a tiny frame that was placed just above the container's base. A dunk pipe extending to the undermost of the container permitted the retraction of hydrous specimens during an experiment. After assembly, the vessel was warmed up in a propeller-supported Binder furnace to 60 °C, with industrialist information indicating temperature inconstancy of lower than ± 0.5 °C.

The salinity used in the experiment, approximately equivalent to that of seawater, was selected based on previous studies (Baraka, 2015; De Silva et al., 2015; Zhang and Pu, 2011). To guarantee effective rock/fluid interaction, the mixture was mixed using a magnetic stirrer for 2 minutes each 4 hours. This periodical mixing nearly reduced mechanical abrasion of the Majnoon rock stone grains while still promoting adequate mixing of reactants throughout the test. Through the first thirty-seven days, the Majnoon rock stone and seawater were permitted to partly equilibrate at CO₂-free circumstances. Before each hydrous specimen combination, 1–1.5 ml of fluid was left and rejected to flush and clean the sampling lines. Typically, 10 ml of sample was compiled per extraction. By day 37, two brine samples had been collected. Following this, the reactor headspace was depressurized and flushed with excess CO₂ at 60 °C. After flushing, the CO₂ pressure was increased and maintained at 74 bar (7.4 MPa), corresponding to supercritical CO₂ conditions.

Under these conditions, ten additional brine samples were collected throughout the remainder of the experiment. During each sampling, the CO₂-rich brine was allowed to degas into a sterile syringe. A schematic of the batch reactor setup is provided in Figure 4. The rock stone specimens employed in the present empirical research were gained from the Majnoon oil field, one of the hugest oil fields in the global. The sedimentary formations surrounding the Majnoon Oilfield are part.

The unavoidable loss of CO₂ during sampling can significantly affect rapidly responding geochemical parameters, such as pH, which may change if samples are left to equilibrate over time. To minimize such alterations and ensure accurate analysis, samples were immediately preserved following collection. For the determination of reduced iron, as well as major and trace cations, concentrated nitric acid (1% by volume) was added to each sample. Once the samples were completely degassed, this acidity avoided the possibility of dissolved species precipitating during storage. All fluid samples were visually examined prior to analysis, and no precipitates were identified. Our experience has shown that gathering several samples in this way, along with prompt preservation and critical parameter analysis, yields a precise illustration of the in situ fluid composition.

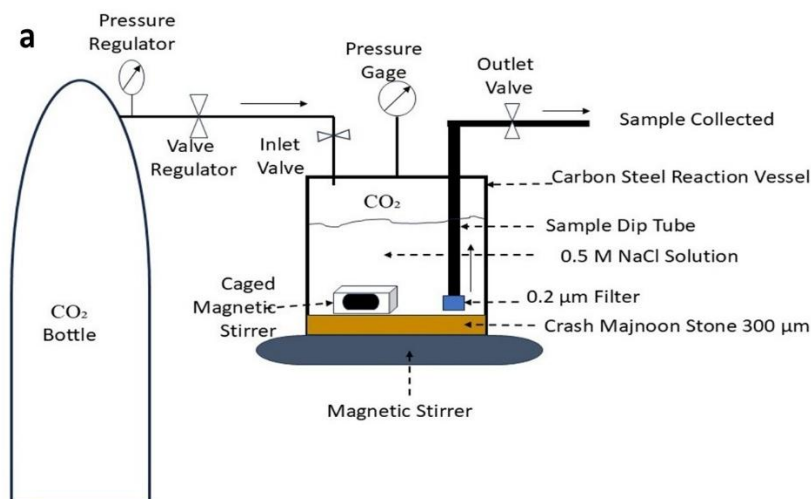


Figure 4. Batch reactor of reaction Majnoon rock stone with carbon dioxide

Experimental Setup and Procedure

The technique of X-ray diffraction (XRD) was used to perform quantitative mineralogical characterization of the samples before and after reaction with CO₂. Using Cu K α radiation at 40 kV and 40 mA, the analysis was conducted out on an AL-2700B diffractometer (Dandong Radiative Instruments Group Co., Ltd.) with a scanning range of 2 θ from 10° to 70° in ambient conditions. A Scanning Electron Microscope (SEM) Inspect S-50 (Thermo Fisher Scientific, USA) running at an accelerating voltage of 25–30 kV was used to analyze the samples' morphology. The Majnoon rock stone samples were treated with a small layer of gold to improve electrical conductivity prior to SEM photography.

Results and Discussion

Scanning Electron Microscope (SEM)

Fine-grained quartz and feldspar grains make up the majority of the Majnoon rock stone sample, which is categorized as arenite. Diagenetic carbonate minerals, primarily calcite and dolomite, with calcite being the more prevalent phase, cement these grains (Figure 5). The EDX data shown in Figure 6 and Table 1 provide additional evidence for these mineralogical observations. The primary components of quartz are silicon and oxygen, which combine to generate silicon dioxide (SiO₂) (Kubota, 2003). A continuous framework of silicon-oxygen tetrahedra, consisting of billions of interconnected silicon and oxygen atoms, makes up each quartz crystal. There may also be trace amounts of contaminants, which could affect the hue of the material. The identification of quartz in the specimen was supported by the EDX investigation, which verified the presence of silicon and oxygen in the Majnoon rock stone sample.

Feldspars, which have the formula AT₄O₄, are made up of a number of minerals whose A symbols include K, Na, Ca, and T, which stand for Si and Al elements, with a ratio of 3:1 to 1:1 (Silva et al., 2019). The Majnoon rock stone specimen contains Na, Ca, Si, and Al, which are consistent with the existence of feldspar minerals, as shown by the EDX results in Figure 6 and Table 1. The most stable phase of calcium carbonate, calcite is mostly constituted of calcium carbonate (CaCO₃) and is frequently found in a variety of rock types and geological formations (Moore, 2001). The identification of calcite as a cementing phase is supported by the EDX data (Figure 6 and Table 1), which also verify the presence of calcium and oxygen in the Majnoon rock stone sample from the Majnoon field.

The main component of dolomite is calcium magnesium carbonate, which has the chemical formula CaMg(CO₃)₂ (Schwab, 2003). It can be found as a mineral and as a sedimentary rock, usually with roughly equal amounts of calcium and magnesium carbonate. Other minerals and contaminants may also be present in trace concentrations in dolomite. The identification of dolomite inside the cementing matrix was supported by the EDX study shown in Figure 6 and Table 1, which verified the presence of calcium, magnesium, carbon, and oxygen in the Majnoon rock stone sample from the Majnoon field.

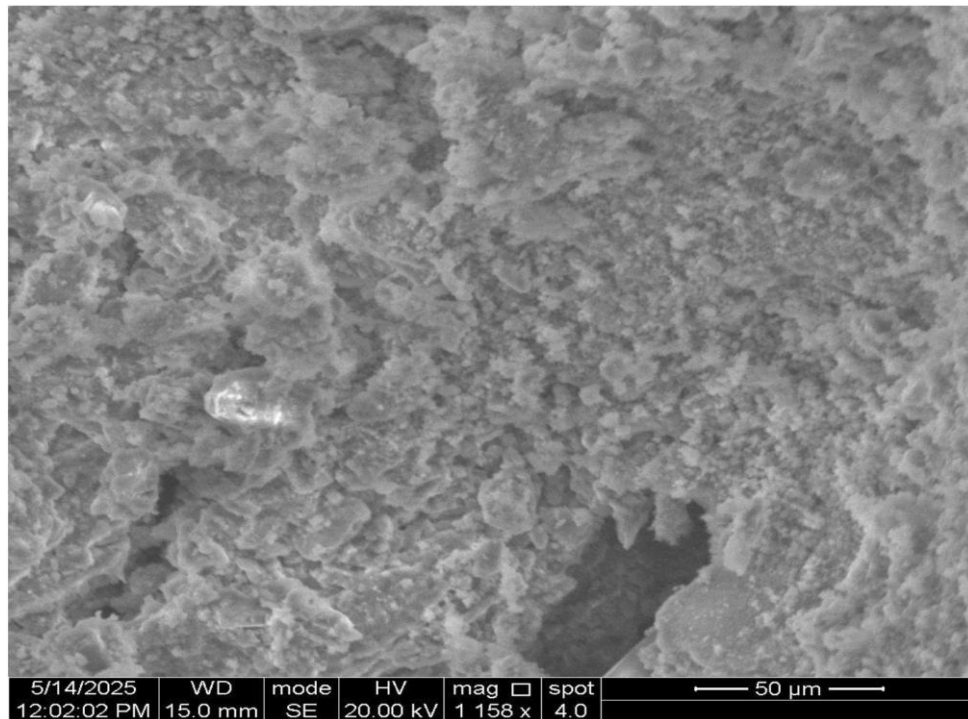


Figure 5. SEM images of an uncrushed sample of the Majnoon field

Table 1. The EDX test yielded the weight percentage of the components in the Majnoon field rock stone

Elements	Weight percent (wt%)
Carbon	31.29
Oxygen	31.94
Calcium	13.42
Sodium	4.87
Chlorine	3.03
Antimony	12.58
Ruthenium	1.45
Silicon	0.25
Fluorine	0.86
Magnesium	0.31

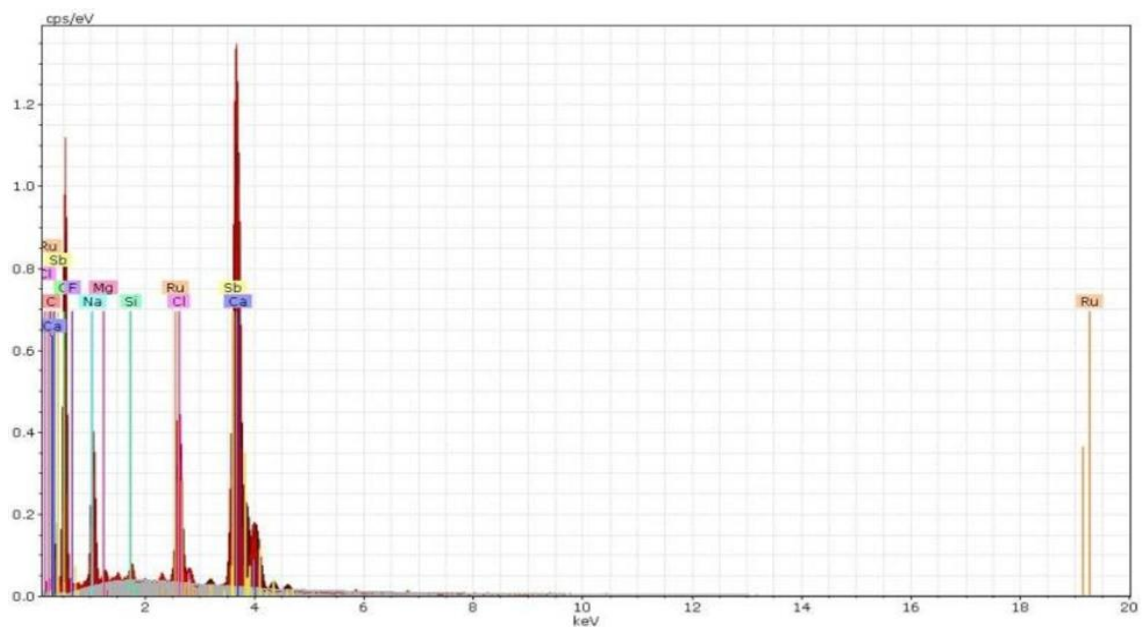


Figure 6. The EDX test of the Majnoon field rock stone

X-ray Diffraction (XRD)

The microscopic (SEM) observations were validated by XRD analysis, which showed that the sample has a typical mineralogical composition. Figure 7 and Table 2 show the outcomes for both unreacted and reacted samples. The Majnoon oil field rocks are mostly composed of albite, calcite, quartz, feldspars, clinocllore, dolomite, kaolinite, muscovite, orthoclase, and ankerite; phyllosilicates are found in smaller amounts. The following formulas were used to determine the weight percentages of each mineral phase as well as their percentage changes after interaction with CO₂:

- 1) Weight Percentage of Each Phase: Calculated using the Reference Intensity Ratio (RIR) approach, as reported by Snyder and Bish (1989), Young (1993), Klug and Alexander (1974), and Chung (1974).
- 2)

$$W_i = \frac{\frac{I_i}{R_i RI}}{\sum \frac{I_j}{R_j RI}} \times 100$$

Where:

W_i : Weight percentage of phase i

I_i : Intensity (or integrated area) of the main peak of phase i

j : Index running over all detected phases

RIR _{i} : Reference Intensity Ratio of phase i , typically relative to corundum (Al₂O₃) as shown in Table 3.

- 3) Reaction Percentage of Each Phase: Determined following the methodologies outlined by Moore and Reynolds Jr. (1997), Brindley and Brown (1980), Środoń (2006), and the U.S. EPA Method (2001).

$$R\% = \frac{I_{initial} - I_{final}}{I_{initial}} \times 100$$

Where:

$I_{initial}$: Intensity of the characteristic XRD peak of the mineral before the reaction.

I_{final} : Intensity of the same peak after the reaction.

R%: Phase percentage of reaction.

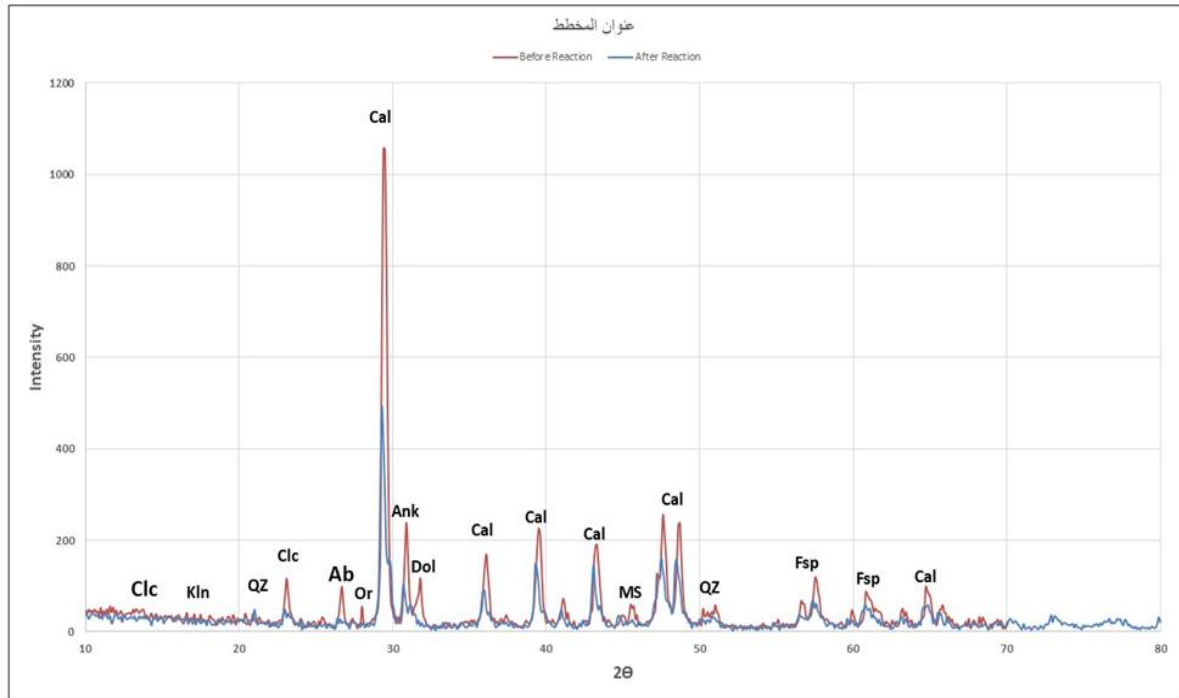


Figure 7. XRD patterns of the Majnoon rock stone sample prior and after the sCO₂ reaction (at 87 days). Qz = quartz, Or = orthoclase, Ab = albite, Cal = calcite, Kln = kaolinite, Dol = dolomite, Ms = muscovite, Ank = ankerite, Clc = clinocllore, Fsp = feldspars

Table 2. Weight reaction percentage and quantitative X-ray analysis (wt%) of the samples prior to and following the reaction (at 87 days) with CO₂-saturated brine

Minerals	Unreacted Sample	CO ₂ -reacted sample	Reaction Percentage
Clinochlore	3.802478	3.068586	56.55172
Kaolinite	0.770985	1.227435	14.28571
Quartz	6.380104	8.939649	24.5614
Albite	1.817322	0.613717	81.81818
Orthoclase	1.389163	0.414674	83.92857
Calcite	66.72452	69.76099	43.71041
Ankerite	8.12458	6.566523	56.48536
Dolomite	3.800178	2.931009	58.47458
Muscovite	0.969793	0.64331	64.28571
Feldspars	6.220913	5.834103	49.5082

Table 3. Reference intensity ratio (RIRi) of phases (Klug and Alexander, 1974; Chung 1974; Bish and Post, 1989; Moore and Reynolds, 1997)

Materials	Albite	Calcite	Quartz	Feldspars	Clinochlore	Dolomite	Kaolinite	Muscovite	Orthoclase	Ankerite
RIRi	5.00	3.04	0.82	3.5-5.5	3.5	2.85	2-3	5.3	3.7	2.7

As shown in Figure 7 and Table 2, the Majnoon rock stone sample contains several minerals—including albite, calcite, quartz, feldspars, clinochlore, dolomite, kaolinite, muscovite, orthoclase, and ankerite—with varying weight percentages. Before reaction, calcite exhibited the highest weight percentage at approximately 67%, while kaolinite had the lowest, around 0.77%. After reaction with CO₂, the weight percentages of the phases are also detailed in Table 2, with calcite again showing the highest value at approximately 69.67%, and orthoclase the lowest at about 0.41%.

Throughout the studies, exposure to CO₂-saturated brine caused very slight mineralogical changes, according to a comparison of the weight percentages before and after the reaction. The comparatively slow reaction kinetics at the observed temperature are consistent with this small change. Changes in the relative proportions of carbonate phases and minor reductions in the amounts of albite and orthoclase are noteworthy. The incongruent dissolution of feldspars and phyllosilicates may be responsible for minor differences in other mineral phases, which could result in the creation of clay minerals (Black et al., 2014; Kaszuba et al., 2013).

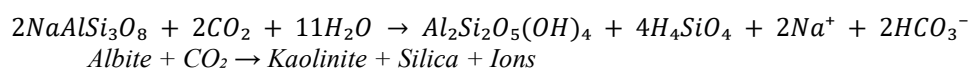
Furthermore, following exposure to CO₂, the reaction percentages of albite, calcite, quartz, feldspars, clinochlore, dolomite, kaolinite, muscovite, orthoclase, and ankerite phases are shown in Table 2, indicating different levels of reactivity. Albite and orthoclase showed the highest reaction percentages, at roughly 82% and 84%, respectively. On the other hand, at about 14% and 24%, respectively, kaolinite and quartz showed the lowest reaction percentages.

The following is a summary of each mineral phase's reaction equations and end products:

Every reaction is predicated on the idea that CO₂ dissolves in water to produce carbonic acid (H₂CO₃), which then splits into H⁺ and HCO₃⁻ ions to aid in the dissolving and modification of minerals.

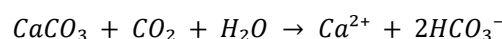
1. Albite (NaAlSi₃O₈)

Albite reacts with CO₂-saturated brine to form kaolinite, dawsonite, or amorphous silica, depending on environmental conditions such as temperature and pH (Xu et al., 2004; Gysi & Stefánsson, 2012; Palandri & Kharaka, 2004).



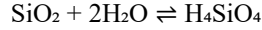
2. Calcite (CaCO₃)

Calcite is one of the most reactive minerals with CO₂ and readily dissolves in acidic, CO₂-rich fluids (Arvidson & Mackenzie, 1999).



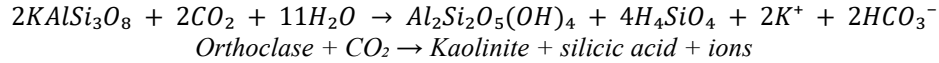
3. Quartz (SiO_2)

Quartz exhibits no direct reactivity with CO_2 and dissolves very slowly as silicic acid (Pokrovsky & Schott, 2001; Kaszuba et al., 2005).



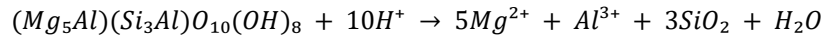
4. K-Feldspar / Orthoclase (KAlSi_3O_8)

Potassium and sodium feldspars undergo slow weathering reactions with CO_2 and H_2O , forming clay minerals and releasing alkalinity (Hellmann et al., 2012; Xu et al., 2004; Palandri & Kharaka, 2004).



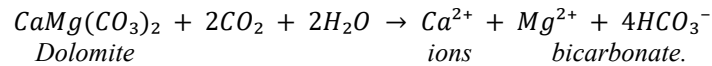
5. Clinocllore ($(\text{Mg,Fe})_5\text{Al}(\text{Si}_3\text{Al})\text{O}_{10}(\text{OH})_8$)

Clinocllore remains stable under many CO_2 storage conditions but may undergo slight transformation into other clay minerals (Pokrovsky et al., 2005).



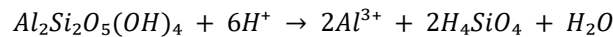
6. Dolomite ($\text{CaMg}(\text{CO}_3)_2$)

Dolomite dissolves in CO_2 -rich fluids more slowly than calcite but still at a significant rate; under certain conditions, it may also reprecipitate (Arvidson & Mackenzie, 1999; Gunter et al., 2000).



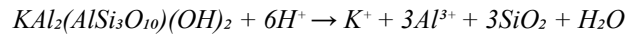
7. Kaolinite ($\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4$)

Generally, kaolinite is considered stable; however, under elevated CO_2 pressure and temperature, it can slowly undergo dissolution or transformation (Carroll & Knauss, 2005; Gysi & Stefánsson, 2012).



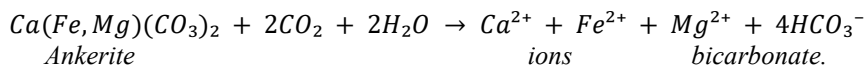
8. Muscovite ($\text{KAl}_2(\text{AlSi}_3\text{O}_{10})(\text{OH})_2$)

Muscovite exhibits very low reactivity with CO_2 and remains stable under most geological storage conditions (Brantley et al., 2008; Pokrovsky & Schott, 2001).



9. Ankerite ($\text{Ca}(\text{Fe,Mg})(\text{CO}_3)_2$)

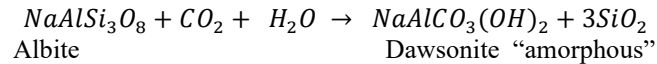
Ankerite behaves similarly to dolomite; it dissolves in CO_2 -rich fluids and may reprecipitate as secondary carbonate minerals (Kaszuba et al., 2005; Gunter et al., 2000).



Previous CO_2 -water-rock interaction studies have provided substantial documentation of the dissolution and modification of carbonate minerals as well as the concurrent hydrolysis of aluminosilicates, especially feldspars into clays (Kaszuba et al., 2013; Lu et al., 2013; Wigand et al., 2008). For example, mineralogical studies at the

Wekerdam gas field showed that dolomite and siderite were the main carbonate precipitates, while feldspar hydrolysis promoted the conversion of kaolinite into illite (Koenen et al., 2013). Similarly, under reservoir-like conditions ($T = 100^{\circ}\text{C}$, $P = 24 \text{ MPa}$), laboratory tests on sandstone samples from China's Songliao Basin showed full calcite dissolution and partial feldspar hydrolysis, along with an enrichment in quartz and clay minerals (Yu et al., 2012).

The significance of CO_2 –feldspar reactions and the resulting formation of clay minerals is supported by findings from higher-temperature studies—up to 200°C —on both sandstones (Kaszuba et al., 2003; Lu et al., 2013) and granite (Lin et al., 2008), even though the current study operated at temperatures below 100°C . Interestingly, despite the fact that dawsonite is a theoretically conceivable byproduct of feldspar hydrolysis in sodium-rich fluids, none of these earlier investigations documented its precipitation (De Silva et al., 2015):

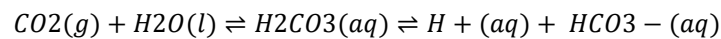


Because of its relatively large molar volume, which may affect reservoir porosity and permeability, Dawsonite has been regarded as an important secondary mineral phase in many geochemical modeling studies (Johnson et al., 2004). In certain sandstone formations exposed to CO_2 at high temperatures and pressures, empirical evidence of dawsonite formation has been shown (Worden, 2006; Zhou et al., 2014). Its precipitation has been connected to interactions with acidic, high-salinity brines in some situations (Worden, 2006) and to the presence of alkaline Na-HCO_3 -rich fluids in others (Kampman et al., 2014).

However, it is still uncertain if dawsonite actually occurs in natural and artificial environments. Even in controlled laboratory studies using pure feldspar samples, its development has frequently been predicted but not observed (Alemu et al., 2011; Gaus et al., 2005; Huq et al., 2012; Van Pham et al., 2011; Wigand et al., 2008). Further concerns about the conditions necessary for its stability have been highlighted by the fact that it appears to be absent in many natural CO_2 -rich environments (Hellevang et al., 2011). Kinetic constraints, insufficiently high temperatures, or low pH levels that could prevent its nucleation and growth are possible reasons for its absence (Hellevang et al., 2011; Lu et al., 2013).

Fluid Chemistry

Table 4 summarizes the concentrations of the primary ions and specific elements from the experimental runs, including data for the brine after 37 days of saturation (CO_2 -free) and another 50 days under CO_2 -saturated circumstances (a total of 87 days). After CO_2 injection, there was a discernible alteration in the chemistry of the solution. In particular, the dissolution of CO_2 in water caused the pH of the initial solution to drop considerably, which resulted in the creation of an acidic solution by the following reaction:



This acidity promotes geochemical processes between the brine and rock matrix, improves mineral dissolution, and modifies elements concentrations.

Table 4. Analyzing the collected fluids chemically

Analyte	Brine with after 37 days	Brine with sCO_2 after 87 days
pH(at 24°C)	7.62	6.61
(mgL^{-1})		
Ca	70.6377	1190.205
Mg	7.1	45.129
K	5.442	6.0614
Si	3.676	22.897
Fe	0.0422	0.7197
Al	0.0224	0.699

It should be mentioned, too, that solutions that were mostly degassed by the time of analysis correlate to the measured pH values. Figure 8 shows the key element chemical development of the extracted fluid samples, and Table 4 provides a summary. Ion concentrations somewhat increased after the first brine–Majnoon rock stone interaction, most likely as a result of carbonate mineral dissolution and possible ion exchange processes taking

place on clay mineral surfaces. Significantly, concentrations of silicon and aluminum reached 3.676 mg/L and 0.0224 mg/L, respectively, demonstrating a little breakdown of aluminosilicate, specifically muscovite and clinocllore. The partial dissolution of clinocllore or ankerite within the Majnoon rock stone matrix may be the cause of the low but detectable quantities of dissolved iron (up to 0.0422 mg·L⁻¹) found.

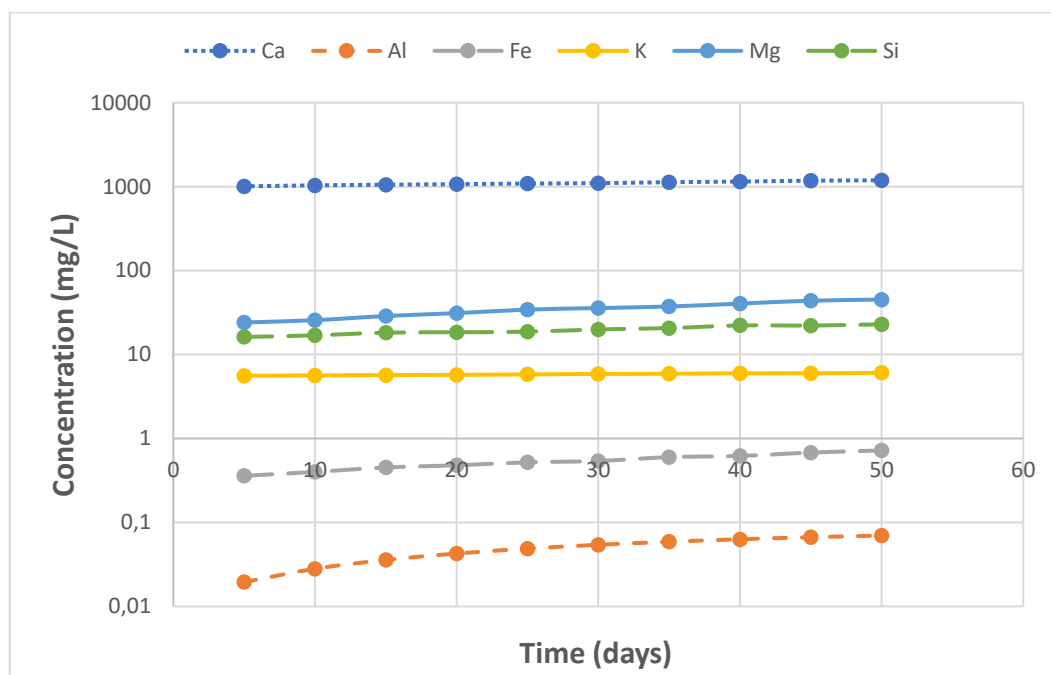


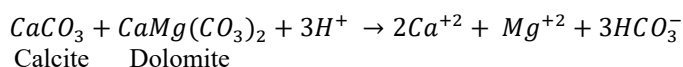
Figure 8. Fluid sample measurement of chemical data as a function of time

Ion concentrations were observed to have significantly increased after CO₂ was added to the reaction vessel. Brine acidification and the consequent decomposition of calcite and dolomite were the main causes of the significant increase in calcium concentrations, which reached about 1009 mg·L⁻¹ within the first five days. In the Majnoon rock stone trials, potassium concentrations rose to about 5.59 mg·L⁻¹, primarily due to muscovite hydrolysis. Throughout the trial, the concentrations of silicon and magnesium showed a consistent rising trend. Iron and aluminum concentrations, on the other hand, only slightly rose. The weak kinetics of degradation events under low-temperature settings, which limit their quantification during the very short experimental period (a few months), are probably the cause of this limited mobilization (Gaus, 2010).

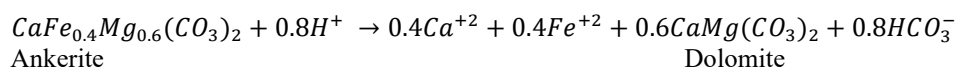
By about day 50 of the experiment, the ion concentrations in solution had generally reached a quasi-steady state. This finding is in line with earlier research by Kaszuba et al. (2003), who saw comparable behavior after ~55 days at 200°C and 200 pressure, and Wigand et al. (2008), who documented stability after ~33 days at 60°C and 150 bar. It should be mentioned that, through concentration effects, the gradual decrease in the brine-to-rock ratio brought about by frequent fluid sampling may have led to ion enrichment in the finished solution. The following reactions are suggested to explain the observed fluid-rock interactions by combining the mineralogical and geochemical data:

i. *Dissolution of carbonates:*

Calcium (Ca^{2+}), magnesium (Mg^{2+}), and bicarbonate (HCO_3^-) ions were released into the solution when calcite and dolomite in the Majnoon rock stone sample interacted with the CO_2 -saturated brine. The overall response can be expressed as follows:



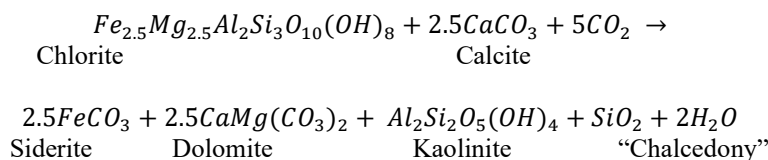
As a possible alternative, a partial dissolution and reprecipitation transformation from ankerite to dolomite has been suggested; this reaction is represented by the following:



As calcium concentrations reached a steady state rapidly—within approximately 5 days after CO₂ injection, as shown in Figure 8—it was inferred that the observed excess magnesium concentration originated from a different source. This suggests that ankerite reacts with carbonic acid (H₂CO₃) to form dolomite. Subsequently, dolomite further dissolves in the acidic environment, alongside calcite dissolution, contributing to the elevated magnesium ion concentration observed in the brine solution.

ii. *Hydrolysis of phyllosilicates (clinochlore/muscovite):*

Numerous research (e.g., Alemu et al., 2011; Black et al., 2014; Luquot et al., 2012) supported the theory that the excess magnesium content was caused by the hydrolysis of clinochlore. Gaus (2010) states that the following reaction pathway can occur when chlorite interacts with calcite and dissolved CO₂ to form siderite, dolomite, kaolinite, and amorphous silica:



In our study, calcite and dolomite dissolved in the Majnoon field rock stone sample, while siderite was not detected, as confirmed by the EDX analysis (Table 1). Additionally, the mass of kaolinite remained nearly unchanged; Table 2 shows only a minor difference in its weight percentage before and after the reaction, with the lowest reaction percentage among all phases. Even if the proposed reaction involving chlorite hydrolysis had occurred, the small amounts of resulting minerals would likely be below the detection limits of the employed methods (XRD and SEM). Potassium release is likely due to minor muscovite dissolution in the brine. The relatively stable potassium concentration during CO₂ diffusion, as shown in Figure 8 and Table 4, suggests minimal further interaction of muscovite with the solution.

iii. *Precipitation of montmorillonite:*

In several studies, montmorillonite formation has been directly linked to the hydrolysis of albite (Fischer et al., 2011; Huq et al., 2012; Wigand et al., 2008). A simplified reaction for this process can be expressed as:

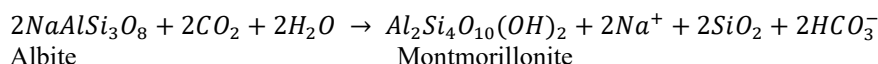


Table 2 illustrates how the mass of albite changed dramatically, with a reaction percentage of 81.82% and a weight percentage drop of 1.2%. This suggests that as albite was reduced, montmorillonite emerged in the sample. Consequently, it makes sense to assume that montmorillonite is a byproduct of the hydrolysis of albite. These responses are in line with earlier research on siliciclastic formations and were verified both experimentally and numerically (Horner et al., 2015; Huq et al., 2015).

Conclusions

Under simulated reservoir conditions (T = 60°C, P = 74bar, over 87 days in batch experiments), this study analyzed the geochemical interactions between Majnoon rock stone specimens from the Majnoon Field (Iraq) and CO₂. Albite, calcite, quartz, feldspars, clinochlore, dolomite, kaolinite, muscovite, orthoclase, and ankerite formed the majority of the Majnoon rock stone. According to mXRD analysis, calcite had the highest weight percentage both before and after CO₂ exposure, while kaolinite and orthoclase showed the lowest percentages, respectively. CO₂-saturated brine led to increasing quantities of dissolved cations, indicating mineral dissolution. Overall, though, the mineralogical alterations were not very significant. Significantly, the amounts of orthoclase and albite dropped, whereas the carbonate phases varied only slightly. The reactions involved included carbonate dissolution, hydrolysis of phyllosilicates (clinochlore and muscovite), and the formation of montmorillonite. Albite and orthoclase exhibited the highest reactivity with CO₂, while kaolinite and quartz were the least reactive. Montmorillonite was observed to form as a secondary phase, likely resulting from albite hydrolysis.

Recommendations

Further studies should test the reaction of CO₂ with Majnoon rock in situ field. Moreover, the study can be applied to another field of oil. In addition, it can be used with other acids to replace the CO₂.

Scientific Ethics Declaration

* The authors declare that the scientific, ethical, and legal responsibility of this article published in EPSTEM journal belongs to the authors.

Conflict of Interest

* The authors declare that they have no conflicts of interest

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